# gembird°

## 3DP-PLA-01-MTBK Filament, matte PLA, black, 1.75 mm, 1 kg

### **VERSATILE & EASY TO USE**

- PLA (polylactide) is a biodegradable thermoplastic polyester, which is easy to print for variety 3D printers.
- It has no odor, a lower melting point and good flowbility, no need to post-treatment
- <sup>-</sup> The material is composed of PLA and ester
- Matte surface



#### Specifications

Material: PLA, 1.75 mm diameter Weight: 1 kg/spool (2.2 lbs) Length: approx. 340 m Density at 21.5 °C: 1.21 g/cm3 Melt Flow Index at 10min, 2.16kg: 6...8 Melt Point: 190 220 °C Heat-Deflection-Temperature at 0.455 MPa: 50 °C Yield Strength at 5mm/min: > 30 MPa Impact Strength: 5 KJ/m2 Tensile Strength: 20 % Diameter: 1.75  $\pm$  0.05 mm Spool dimensions: 200 mm diameter x 67 mm height x 60 mm central hole

#### Features

- High precision roundness enables higher printing quality
- No bubbles, vivid colors
- Can be applied to a variety of 3D printers

#### Packaging

Q'ty in crtn, pcs Crtn volume, CUM Crtn weight, kgs Individual package size LxWxH: Carton size LxWxH: Country of origin Barcode Customs code 8 0.033 11 208x208x63 mm 310x450x235 mm CN 8716309127165 3916909000

#### System requirements

A 3D printer with 1.75 mm extruder of temperature around 200 °, suitable for PLA filament

#### Certificates



Copyright © 2009–2025, Gembird Software Ltd.

Gembird Europe B.V. Wittevrouwen 56, 1358CD Almere, The Netherlands. Phone: +31-36-5211588