

# Octopus MAX EZ V1.0 User Manual



## **Revision Log**

Version	Date	Revisions
v1.00	6th October 2022	Initial Version
v1.01	27th September 2023	Instructions for updating Klipper firmware via DFU.

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## **Product Profile**

BIGTREETECH Octopus MAX EZ is an optimized 32-bit 3D printer control board based on the Octopus Pro, using self-developed stepper motor driver sockets to enhance safety and user experience, with many new features not found on Octopus Pro to increase DIY potential.

## **Feature Highlights**

- · 32 bit 550 MHz ARM Cortex-M7 series STM32H723ZET6 MCU;
- · Onboard BOOT button to enable DFU mode to update bootloader;
- The thermistor circuit is protected to prevent MCU damage from shorted heated bed and heater cartridge connections;
- Selectable voltage (24V, 12V, 5V) for CNC fan, eliminating the need for external buck modules, thereby reducing the likelihood of motherboard damage.
- Upgraded with eFuse protection, which responses faster with strong protection, effectively protecting the motherboard from being damaged caused by short circuits, over-current, electric spark, etc.
- MCU firmware can be upgraded via SD card, or use DFU via Klipper's make flash command;
- 10 EZ driver sockets, working with pinless driver, safer to use; Onboard SPI and UART, can be used by simply setting in the firmware, no need for a jumper.
- Support power loss recovery, filament runout sensor, CAN, auto power-off, BLTouch, RGB, etc;
- · Replaceable fuse for easy maintenance;
- 3 x 4 pins fan ports, also for connecting water cooling system;
- Onboard proximity switch port, supports NPN and PNP types, 24V, 12V, 5V voltage selectable;
- Onboard SPI interface for connecting acceleration sensor to enable Klipper's input shaping.

## Specifications

Dimensions	160mm x 100mm for details please refer to BIGTREETECH Octopus MAX EZ V1.0-SIZE.pdf
Mounting Size	Please refer to <b>BIGTREETECH Octopus MAX EZ V1.0-</b> <b>SIZE.pdf</b>
MCU	ARM Cortex-M7 STM32H723ZET6 550MHz
Driver Input Voltage	24V, HV(≤56V) Selectable
Motherboard Input Voltage	VIN=DC12V or DC24V
Heated Bed Input Voltage	BED IN=DC12V or DC24V
Logic Voltage	DC 3.3V
Heater Connection	Heated Bed (HB), Heater Cartridge (HE0, HE1, HE2, HE3)
HB Port Max Curre nt	10A Continuous, 12A Instantaneous
Heater Cartridge Max Current	5.5A Continuous, 6A Instantaneous
Fan Port	2 pins CNC Fan (FAN0, FAN1, FAN2, FAN3), 4 pins CNC Fan (FAN4, FAN5, FAN6), Always On (24V F AN x 2).
	CNC Fan and MFAN Vollage Selectable (5/12/24V)
Fan Port Max Curr ent	1A Continuous, 1.5A Instantaneous
Fan Port Max Curr ent Overall Max Curren t (Heater Cartridge+ Driver+All Fans)	<ul> <li>&lt; 12A</li> </ul>
Fan Port Max Curr ent Overall Max Curren t (Heater Cartridge+ Driver+All Fans) Expansion Port	<ul> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> </ul>
Fan Port Max Curr ent Overall Max Curren (Heater Cartridge+ Driver+All Fans) Expansion Port Motor Driver	<ul> <li>CNC Fan and MFAN Voltage Selectable (5/12/24V)</li> <li>1A Continuous, 1.5A Instantaneous</li> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> <li>Support EZ5160, EZ2209, EZ2225, EZ2226, EZ2208, EZ 2130</li> </ul>
Fan Port Max Curr ent Overall Max Curren t (Heater Cartridge+ Driver+All Fans) Expansion Port Motor Driver Driver Mode	<ul> <li>CNC Fan and MFAN Voltage Selectable (5/12/24V)</li> <li>1A Continuous, 1.5A Instantaneous</li> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> <li>Support EZ5160, EZ2209, EZ2225, EZ2226, EZ2208, EZ 2130</li> <li>SPI, UART</li> </ul>
Fan Port Max Curr ent Overall Max Curren (Heater Cartridge+ Driver+All Fans) Expansion Port Motor Driver Driver Mode Motor Socket	<ul> <li>CNC Fan and MFAN Voltage Selectable (5/12/24V)</li> <li>1A Continuous, 1.5A Instantaneous</li> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> <li>Support EZ5160, EZ2209, EZ2225, EZ2226, EZ2208, EZ 2130</li> <li>SPI, UART</li> <li>Motor1, Motor2, Motor3 (Dual Motor Sockets), Motor4, Motor5, Motor6, Motor7, Motor8, Motor9, Motor10 10 Channels in Total</li> </ul>
Fan Port Max Curr overall Max Curren (Heater Cartridge+ Driver+All Fans) Expansion Port Motor Driver Driver Mode Motor Socket Thermistor	<ul> <li>CNC Fan and MFAN Voltage Selectable (5/12/24V)</li> <li>1A Continuous, 1.5A Instantaneous</li> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> <li>Support EZ5160, EZ2209, EZ2225, EZ2226, EZ2208, EZ 2130</li> <li>SPI, UART</li> <li>Motor1, Motor2, Motor3 (Dual Motor Sockets), Motor4, Motor5, Motor6, Motor7, Motor8, Motor9, Motor10</li> <li>10 Channels in Total</li> <li>5 x 100K NTC, four of which are selectable for NTC and PT1000</li> </ul>
Fan Port Max Curr ent Overall Max Curren t (Heater Cartridge+ Driver+All Fans) Expansion Port Motor Driver Driver Mode Motor Socket Motor Socket Thermistor	<ul> <li>CNC Fan and MFAN Voltage Selectable (5/12/24V)</li> <li>1A Continuous, 1.5A Instantaneous</li> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> <li>Support EZ5160, EZ2209, EZ2225, EZ2226, EZ2208, EZ 2130</li> <li>SPI, UART</li> <li>Motor1, Motor2, Motor3 (Dual Motor Sockets), Motor4, Motor5, Motor6, Motor7, Motor8, Motor9, Motor10</li> <li>10 Channels in Total</li> <li>5 x 100K NTC, four of which are selectable for NTC and PT1000</li> <li>MINI12864 (FPC Connection), TFT Serial</li> </ul>
Fan Port Max Curr overall Max Curren (Heater Cartridge+ Driver+All Fans) Expansion Port Motor Driver Driver Mode Motor Socket Thermistor Display PC Connection	<ul> <li>CNC Fan and MFAN Voltage Selectable (5/12/24V)</li> <li>1A Continuous, 1.5A Instantaneous</li> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> <li>Support EZ5160, EZ2209, EZ2225, EZ2226, EZ2208, EZ 2130</li> <li>SPI, UART</li> <li>Motor1, Motor2, Motor3 (Dual Motor Sockets), Motor4, Motor5, Motor6, Motor7, Motor8, Motor9, Motor10</li> <li>10 Channels in Total</li> <li>5 x 100K NTC, four of which are selectable for NTC and PT1000</li> <li>MINI12864 (FPC Connection), TFT Serial</li> <li>Type-C</li> </ul>
Fan Port Max Curr overall Max Curren (Heater Cartridge+ Driver+All Fans) Expansion Port Motor Driver Driver Mode Motor Socket Motor Socket Chermistor Display PC Connection Supported Kinemat ics	<ul> <li>CNC Fan and MFAN Voltage Selectable (5/12/24V)</li> <li>1A Continuous, 1.5A Instantaneous</li> <li>&lt; 12A</li> <li>BLTouch (Servos, Probe), PS-ON, FWS, PWRDET, RGBx2, SPI, IND-Probe, CAN, WIFI, TFT</li> <li>Support EZ5160, EZ2209, EZ2225, EZ2226, EZ2208, EZ 2130</li> <li>SPI, UART</li> <li>Motor1, Motor2, Motor3 (Dual Motor Sockets), Motor4, Motor5, Motor6, Motor7, Motor8, Motor9, Motor10</li> <li>10 Channels in Total</li> <li>5 x 100K NTC, four of which are selectable for NTC and PT1000</li> <li>MINI12864 (FPC Connection), TFT Serial</li> <li>Type-C</li> <li>Cartesian, Delta, Kossel, Ultimaker, CoreXY</li> </ul>

## Dimensions



# Peripheral Port

## **Connector Diagram**



## **Pinout Diagram**



## **Connection Description**

## **USB Power Supply**

After the Octopus MAX EZ has been powered, the Red light D32 on the left side of the MCU will light up, indicating power on. When using only USB to power the board or to supply power via USB, please insert the jumper cap onto the VUSB.



## **Stepper Motor Driver**

#### **UART/SPI Mode of Driver**

Set in the firmware, no need for a jumper.

#### TMC Driver DIAG (Sensorless Homing)

When using sensorless homing, place jumpers according to the diagram below, there is no need to cut the DIAG pin off when not being used. (Motor1-Motor6).



#### **Driver Voltage Selection**





#### Voltage Selection for CNC Fan

The output voltage can be set to 5V, 12V or 24V through a jumper. (MFAN and FAN6 share the power supply VFAN6).

Note: Verify the fan's rated voltage before selecting to avoid damage. We are not responsible for fans burnt due to incorrect voltage selection.



## 100K NTC or PT1000 Setting

When using 100K NTC, no jumpers need to be connected, the pull-up resistance of TH0-TH3 is 4.7K 0.1%. When using PT1000, the pins indicated in the picture below need to be connected via jumpers, parallel connection of 4.12K 0.1% resistors, the pull-up resistance of TH0-TH1 is 2.2K. (Note: this method has a much lower accuracy than the MAX31865 in reading temperature.)



## **BLTouch Wiring**



## Auto Power Off (Relay V1.2) Wiring





## Connecting with MINI12864/TFT Screen

## **RGB Wiring**





## **Filament Sensor Wiring**

## **Proximity Switch Wiring**

As shown in the figure below, 24V as an example, normally open (NPN type), no need for shorting through a jumper:



As shown in the figure below, 24V as an example, normally closed (PNP type), need for shorting through a jumper.



## Wiring of 4 pins CNC Fan and Water Cooling System

(12V as an example:)



## Marlin

## **Install Compiling Environment**

https://github.com/bigtreetech/Document/blob/master/How%20to%20install%20V Scode%2BPlatformio.md https://marlinfw.org/docs/basics/install\_platformio\_vscode.html Refer to the link above for tutorial on installing VSCode and PlatformIO plugin.

#### **Download Marlin Firmware**

- 1. Download the newest bugfix version of Marlin from the official website: <u>https://github.com/MarlinFirmware/Marlin/tree/bugfix-2.0.x</u>
- 2. Download pre-configured firmware from our GitHub page: https://github.com/bigtreetech/BIGTREETECH-OCTOPUS-Max-EZ

#### **Configure Firmware**

#### **Open Marlin Project**

You can open Marlin in VS Code in one of several ways:

- Drag the downloaded Marlin Firmware folder onto the VScode application icon;
- Use the **Open...** command in the VSCode **File** menu;
- Open the PIO Home tab and click the **Open Project** button.

#### **Compiling Environment**

Open platformio.ini file and change default\_envs to STM32H723Zx\_btt.

Ð	EXPLORER ····	ö platformio.ini ×					
	∨ BTT_MARLIN_PRI	🄯 platformio.ini					
Ω	> .github	13 [platformio]					
		14 src_dir = Marlin					
Ŷ٥	> .vscode •	15 boards_dir = buildroot/share/PlatformIO/boards					
61	> buildroot	16 default_envs = STM32H723Zx_btt					
	> config	17 Include_dir = Mariin 18 extra configs -					
₿Ż^	> docker	19 ini/avr.ini					
	> docs	20 ini/due.ini					
В	> ini	21 ini/esp32.ini					
	> Marlin 🔹	22 ini/features.ini					
	🌣 .editorconfig	23 ini/lpc176x.ini					
-0	oitattributes	24 ini/native.ini					
		25 ini/samd51.ini					
$\mathbf{U}$		26 111/5tm32-common.111					
	aocker-compose.ymi	2/ 101/Stm32f0.101					
1	get_test_targets.py	28 Ini/Stm32t1-maple.ini					
	🕺 LICENSE	29 In1/SUB32T1.101					
	Makefile	30 101/5(m5274.101					
	🔯 platformio.ini	$\frac{51}{101/5 \text{ (m} 27/.101}$					
	{} process-palette.json	$\frac{32}{101/5 \text{ cm}^2 2 \alpha}$ ini					
	(i) README.md	34 ini/teensy ini					

#### **Configure Motherboard and Serial Port**

Set **MOTHERBOARD** to **BOARD\_BTT\_OCTOPUS\_MAX\_EZ** #define MOTHERBOARD BOARD\_BTT\_OCTOPUS\_MAX\_EZ #define SERIAL\_PORT 3 (enable TFT serial port) #define BAUDRATE 115200 (set baudrate to the same as the communication device) #define SERIAL\_PORT 2\_1 (enable USE serial port)

#define SERIAL\_PORT\_2 -1 (enable USB serial port)

#define SERIAL\_PORT\_3 7 (enable WIFI serial port)

The above settings can be enabled as needed.



#### **Configure Stepper Driver**

Сh	EXPLORER .	C Configuration.h M X			
	✓ BTT_MARLIN_PRI	Marlin > C Configuration.h >			
Я	> .github > .pio				
90 02	> .vscode > buildroot	<ul> <li>853 *</li> <li>854 * These settings allow Marlin to tune stepper driver timing and enable advanced options for</li> <li>855 * stepper drivers that support them. You may also override timing options in Configuration adv.h.</li> </ul>			
å	> config > docker	856 * 857 * A4988 is assumed for unspecified drivers.			
₽₽	> docs	858 * 858 * 858 * 859 * Use TMC2208/TMC2208 STANDALONE for TMC2225 drivers and TMC2209/TMC2209 STANDALONE for TMC2226 drivers.			
Ē	✓ Marlin > lib	860 * 861 * Options: A4988, A5984, DRV8825, LV8729, L6470, L6474, POWERSTEP01, 862 * TB6560, TB6600, TMC2100,			
	> src C Configuration_adv.h	863     *     TMC2130_STANDALONE, TMC2160_STANDALONE,       864     *     TMC2208_STANDALONE, TMC2209_STANDALONE,			
9	C Configuration.h I M Makefile & Marlin.ino	865         *         TMC26X, TMC26X, STANDALONE, TMC2660, TMC2660_STANDALONE,           866         *         TMC5130, TMC5130_STANDALONE, TMC5160, TMC5160_STANDALONE,           867         *:['A4988', 'A5984', 'DRV8825', 'LV8729', 'L6470', 'L6474', 'POWERSTEP01', 'TB6560', 'TB6600', 'TMC2100',			
	C Version.h	868 /*/ 869 #define X_DRIVER_TYPE TMC2130			
	<ul> <li>gitattributes</li> </ul>	870       #define Y_DRIVER_TYPE       TMC2130         871       #define Z_DRIVER_TYPE       TMC2130			
	<ul> <li>gitignore</li> <li>docker-compose.yml</li> </ul>	872 //#define X2_DRIVER_TYPE A4988 873 //#define Y2_DRIVER_TYPE A4988			
	get_test_targets.py LICENSE	874 //#define Z2_DRIVER_TYPE A4988 875 //#define Z3_DRIVER_TYPE A4988 876 //#define Z4_DRIVER_TYPE A4988			
	M Makefile	877 //#define I_DRIVER_TYPE A4988 878 //#define J_DRIVER_TYPE A4988			
	{} process-palette.json	879 //#define K_DRIVER_TYPE A4988			
	(i) README.md	880#define E0_DRIVER_TYPE TMC2130881#define E1 DRIVER TYPE TMC2130			

When using SPI mode, you need to enable TMC\_USE\_SW\_SPI in Configuration\_adv.h

#### #define TMC\_USE\_SW\_SPI

Ф	EXPLORER		C Configuration.h M	C Configuration_adv.h ×
	∨ BTT_MARLIN_PRI		Marlin > C Configuration_a	adv.h ≻
Q	> .github		2900	
<i>`</i>			2902 * Software	option for SPI driven drivers (TMC2130, TMC2160, TMC2660, TMC5130 and TMC5160).
የሷ	> .vscode			ult SW SPI pins are defined the respective pins files,
02	> buildroot			
	> config		2905 */	
÷Ċ.	> docker		2906 #define TMC	_USE_SW_SPI
_	> docs		2907 //#define T	MC_SW_MOSI -1
H-	) ini		2908 //#define T	MC_SW_MISO -1
			2909 //#define T	MC_SW_SCK -1
	✓ Marlin	•	2010	

#### **Sensorless Homing**

Ф	EXPLORER		C Configu	iration.h M	C Conf	iguration_adv.l	h M 🗙	
<u> </u>	∨ BTT_MARLIN_PRI		Marlin >	C Configuratio	n_adv.h > .			
ρ	> .github > .pio		3047 3048		allGuard		probe X	
90 0 <mark>3</mark>	> .vscode > buildroot		3049 3050 3051	* TMC213 * Connec	0, TMC210 t the ste	50, TMC2209 epper drive	, TMC26 r's DIA	60, TMC5130, and TMC5160 only G1 pin to the X/Y endstop pin.
æ	> config > docker		3052 3053			ning will a		e done in spreadCycle mode.
₿	> docs > ini		3054 3055 3056	* X/Y/Z_ * Use M9	STALL_SE	to set the	s the d stall	threshold at runtime:
Ē	✓ Marlin > lib > src		3057 3058 3059	* Sensi * HIG * LOW	tivity HEST IFST	TMC2209 255 0	0thers -64 63	(Too sensitive => False positive) (Too insensitive => No trigger)
$(\mathbf{h})$	C Configuration_adv.h	М	3060	*		, v		
0	C Configuration.h	м		* It is	recomment		HOMING_	BUMP_MM to { 0, 0, 0 }.
ð	M Makefile G+ Marlin.ino		3062 3063 3064	* * SPI_EN * Poll t	DSTOPS <sup>3</sup> he driver	*** Beta fe r through S	ature! PI to d	*** TMC2130/TMC5160 Only *** Hetermine load when homing.
	C Version.h		3065		s the nee		re from	DIAG1 to an endstop pin.
	.editorconfig		3066					
	<ul> <li>.gitattributes</li> </ul>		3067	* IMPROV	'E_HOMING_	_RELIABILIT		acceleration and jerk when
	.gitignore		3068	* homing	and adds	s a guard p	eriod f	or endstop triggering.
	docker-compose.yml		3069					
	💩 get_test_targets.py		3070	* Commer	t *_STALI	SENSITIVI	ΙΥ το α	isable sensoriess noming for that axis.
	🦹 LICENSE		30/1	#dofino			stalle	wand canable drivers only
	M Makefile		3072	#derine _		5_HOHING //	JUALIG	dard capable drivers only
	oplatformio.ini		3074	#if EITHE	R(SENSORI	LESS HOMING	. SENSO	RLESS PROBING)
	{} process-palette.json		3075	// TMC2	209: 0	.255. TMC21	30:64	
	<ol> <li>README.md</li> </ol>		3076	#define	X_STALL	SENSITIVIT	Y 8	
			3077	#define	X2_STALI		тү <u>х</u> st	ALL_SENSITIVITY
			3078	#define	Y_STALL	_SENSITIVIT	Y 8	
			3079	#define	Y2_STALI	SENSITIVI	TY Y_ST	ALL_SENSITIVITY
			3080	//#defi	ne Z_STAI	LL_SENSITIV	ITY 8	
			3081	//#defi	ne Z2_ST	ALL_SENSITI	VITY Z_	STALL_SENSITIVITY
			3082	//#defi	ne Z3_ST	ALL_SENSITI	VITY Z_	STALL_SENSITIVITY
			3083	//#defi	ne Z4_ST	ALL_SENSITI	VITY Z	STALL_SENSITIVITY
			3084	//#defi	ne I_STAL	LL_SENSITIV	11Y 8	
				//#defi	ne J_STAL	L_SENSITIV	TTV 8	
			3080	//#def1	ne K_STAL		TIX 8	// TMC2120 only
			3087	#dofing	TMDPOVE			v
			2000	#uerine	IMPROVE_	HOPITING_REL	TABILII	
				Henuti				

#define SENSORLESS\_HOMING // enable sensorless homing

#define xx\_STALL\_SENSITIVITY 8 // sensitivity setting, TMC2209 range from 0 to 255, higher number results in more sensitive trigger threshold, sensitivity too high will cause endpoint to trigger before gantry actually moves to the end, lower number results in less sensitive trigger threshold, too low of sensitivity will cause endpoint to not trigger and gantrying continue. Other drivers range from 63 to -64, lower numbers result in a more sensitive trigger threshold.

#define IMPROVE\_HOMING\_RELIABILITY // can be used to set independent motor current for homing moves(xx\_CURRENT\_HOME) to improve homing reliability.

#### 100K NTC or PT1000

Use jumpers to set the thermistor pull-up resistor to 4.7K (with 100K NTC) or 2.2K (with PT1000). In Marlin firmware, 1 represents 100K NTC + 4.7K pullup, 1022 represents PT1000 + 2.2K pullup. Note: Accuracy will be much lower than MAX31865 with this method.

#define TEMP\_SENSOR\_0 1 #define TEMP\_SENSOR\_1 1 #define TEMP\_SENSOR\_BED 1

Ch.		C Configuration.h M ×			
	∨ BTT_MARLIN_PRI	Marlin > C Configuration.h > E DUMMY_THERMISTOR_999_VALUE			
Q	> .vscode				
/-	> buildroot				
90	> config				
62	> docker				
	> docs	481 * 1010 : Pt1000 with 1kh pullup (atypical)			
a>		402 • 1022 : P(1000 with 2.2k) pullup 403 • 1042 · P(1000 with 2.2k) pullup (50)			
	≣ avr.ini	453 $(1047)$ , related with 4.7KM purely (250) ARA $\times$ 20 - PitaBA with circuit in the Ultimainhoard V2.x with mainhoard ADC reference voltage = TNAR26 amplifier-hoard supply voltage.			
HP I	≣ due.ini	485 * NOTE: (1) Must use an ADC input with no pullup. (2) Some INA826 amplifiers are unreliable at 3.3V so consider using sensor 147. 110. or 21.			
-	≣ esp32.ini				
	≣ features.ini				
<u>-</u> 0	≣ loc176x.ini				
0	E native.ini				
$\odot$					
	E camd51 ini				
m	E stm32.common ini	492 ° 0 : NUL USEO A02 * 1000 : Custom - Snarify parametens in Configuration adv h			
	E stm22f0 ini				
à	E stm22f1 manla ini	495 * 111 Use these for Testing or Development purposes. NEVER for production machine. 111			
	sunszi r-mapie.im				
	= sunszi i.ini				
	≡ stm32t4.ini				
	≣ stm3217.ini				
	stm32g0.ini	500 #define TEMP_SENSOR_0 1			
	≣ stm32h7.ini				
	≣ teensy.ini				
	✓ Marlin	564 #define TMP_SENSOR 4 0			
	> lib	505 #define TEMP SENSOR 5 0			
		506 #define TEMP_SENSOR_6 0			
	C Configuration_adv.h	507 #define TEMP_SENSOR_7 0			
	C Configuration.h	508 #define TEMP_SENSOR_BED 1			
	M Makefile	509 #define TEMP_SENSOR_PROBE 0			
	🕒 Marlin.ino	Side Watting LEMP Sensor Charles 0			
	C Version.h	SII #UPTINE LEMP_SERSUN_LOULER 0			
	.editorconfig	513 #UCLINE THE JACKSON FOR THE STATE OF T			

#### BLTouch

ф	EXPLORER		C Configuration.h M X C Configuration_adv.h M
	$\sim$ BTT_MARLIN_PRI		Marlin > C Configuration.h >
Q	> .github		1033 /**
<b></b>	> .pio		1034 * Enable this option for a probe connected to the Z-MIN pin.
90	> .vscode		1035 * The probe replaces the Z-MIN endstop and is used for Z homing.
03	> buildroot		1036 * (Automatically enables USE_PROBE_FOR_Z_HOMING.)
	> config		103/ 1*/
£	> docker		1030 7/ #define Z_MIN_PROBE_03ES_Z_MIN_ENDSTOP_FIN Tod, Z months ag
	> docs		1040 // Force the use of the probe for Z-axis homing
Ш	≻ ini		1041 //#define USE_PROBE_FOR_Z_HOMING
//#de	efine Z MIN	PROBE	USES Z MIN ENDSTOP PIN // Do not remap the

#### Z\_PROBE\_PIN to the Z\_MIN port.

ф	EXPLORER	 C Configuration.h M X C Configuration_adv.h M
	$\sim$ BTT_MARLIN_PRI	Marlin > C Configuration.h >
Q	> .github	1092 /**
1	> .pio	1093 * The BLTouch probe uses a Hall effect sensor and emulates a servo.
90	> .vscode	
ð <u>3</u>	> buildroot	1095 #define BLTOUCH

#define BLTOUCH // Enable BLTouch

β	EXPLORER		C Configuration.h M X C Configuration_adv.h M
	∨ BTT_MARLIN_PRI		Marlin > C Configuration.h >
2	<mark>≻ .github</mark> ≻ .pio		1182  * Some examples: 1183  * #define NOZZLE_TO_PROBE_OFFSET { 10, 10, -1 } // Example "1"
<u>ده</u>	> .vscode > buildroot		1184       * #define NOZZLE_TO_PROBE_OFFSET {-10, 5, -1 } // Example "2"         1185       * #define NOZZLE_TO_PROBE_OFFSET { 5, -5, -1 } // Example "3"         1186       * #define NOZZLE_TO_PROBE_OFFSET {-15, -10, -1 } // Example "4"
å	> config > docker		1187 *
₿	> docs > ini		1189 *   [+]   1190 * L  1   R < Example "1" (right+, back+) 1101 * 5 2 L - L - Example "2" (laft back+)
G	✓ Marlin > lib		1191 * F   [-] N [+]  G < Nozzle 1192 * F  [-] N [+]  G < Nozzle 1193 * T   3   H < Example "3" (right+, front-)
~			1194 *   4   T < Example "4" ( left-, front-)
	C Configuration_adv.h	м	1195 *   [-]
	C Configuration.h	М	1196 * O FRONT+
Ť	M Makefile		
	🕒 Marlin.ino		1198 #define NOZZLE_TO_PROBE_OFFSET { -40, -10, -2.85 }
	C Version.h		1199
	.editorconfig		1200 // Host probes should stay away from the edges of the bed, but
	<ul> <li>.gitattributes</li> </ul>		1202 #define PROBING_MARGIN 10
	.gitignore		1203
	👉 docker-compose.yml		1204 // X and Y axis travel speed (mm/min) between probes
	💩 get_test_targets.py		1205 #define XY_PROBE_FEEDRATE (133*60)
	🕺 LICENSE		1206
	M Makefile		120/ // Feedrate (mm/min) for the first approach when double-probing (MULIPLE_PROBING == 2)
	oplatformio.ini		1200 #define 2_Probl_feedrate_rabit (4.00)
	<pre>{} process-palette.json</pre>		1210 // Feedrate (mm/min) for the "accurate" probe of each point
	<ol> <li>README.md</li> </ol>		1211 #define Z_PROBE_FEEDRATE_SLOW (Z_PROBE_FEEDRATE_FAST / 2)

#define NOZZLE\_TO\_PROBE\_OFFSET { -40, -10, -2.85 } // set BLTouch probe
offset

#define PROBING\_MARGIN 10 // set distance between probe area and print area perimeter

Ω	EXPLORER		C Config	uration.h M × C Configuration_adv.h M
	∨ BTT_MARLIN_PRI		Marlin >	C Configuration.h ≻
Q	> .github		1562	//#define AUTO_BED_LEVELING_3POINT
1	> .pio		1563	//#define AUTO_BED_LEVELING_LINEAR
20	> .vscode		1564	#define AUTO_BED_LEVELING_BILINEAR
63	> buildroot		1565	//#define AUTO_BED_LEVELING_UBL
_			1566	//#define MESH_BED_LEVELING
	> doskor		1567	144
~			1568	
	> docs		1569	* Normally G28 leaves leveling disabled on completion. Enable one of
	> ini		1570	* these options to restore the prior revering state or to arways enable
	✓ Marlin		15/1	* leveling immediately after G28.
Lo	> lib		1572	//#define RECTORE LEVELING AFTER 628
			1574	#define ENARIE LEVELING AFTER 628
	C Configuration_adv.h	м	1575	
	C Configuration.h	м	1576	

#define AUTO\_BED\_LEVELING\_BILINEAR // set probe pattern
#define RESTORE\_LEVELING\_AFTER\_G28 // apply leveling after G28 homing
command

ζη	EXPLORER		C Configuration.h	M×	C Configuration_adv.h M	
	∨ BTT_MARLIN_PRI		Marlin > C Config	guration.h		
Q	> .github		1628 #if EI1	THER(AUT	O_BED_LEVELING_LINEAR,	AUTO_BED_LEVELING_BILINEAR)
1	> .pio		1629			
Ŷ٥	> .vscode		1630 // Se	et the n	umber of grid points pe	r dimension.
63	> buildroot		1631 <b>#def</b> i	ine GRID	_MAX_POINTS_X 5	
~	> config		1632 #defi	ine GRID	_MAX_POINTS_Y GRID_MAX_	POINTS_X
~~	) dealer		1633			
~	> docker		1634 // Pr	robe alo	ng the Y axis, advancir	ng X after each column
~	> docs		1635 //#de	efine PR	OBE_Y_FIRST	
Ш	> ini		1636			
	✓ Marlin		1637 #if [	ENABLED(	AUTO_BED_LEVELING_BILIN	IEAR)
	> lib		1638			
0			1639 //	Beyond	the probed grid, contir	ue the implied tilt?
$\sim$			1640 //	Default	is to maintain the hei	ght of the nearest edge.
	C Configuration_adv.h	М	1641 //#	#define	EXTRAPOLATE BEYOND GRID	
	C Configuration.h	М	1642			

#define GRID\_MAX\_POINTS\_X 5 // set number of probe points for X axis, usually 5 point is sufficient

#define GRID\_MAX\_POINTS\_Y GRID\_MAX\_POINTS\_X // set the number of probe points for Y axis to the same as X axis.

If BLTouch also functions as your Z homing sensor, no wiring change is needed, just set it in the firmware.

Ð	EXPLORER ····	C Configuration.h M X C Configuration_adv.h M
	∨ BTT_MARLIN_PRI	Marlin > C Configuration.h >
Q	> .github	1033 /**
/-	> .pio	1034 * Enable this option for a probe connected to the Z-MIN pin.
90	> .vscode	1035 * The probe replaces the Z-MIN endstop and is used for Z homing.
60	> buildroot	1036 * (Automatically enables USE_PROBE_FOR_Z_HOMING.)
~		
	> de de -	1038 //#define Z_MIN_PROBE_USES_Z_MIN_ENDSTOP_PIN
~	> docker	1039
~	> docs	1040 // Force the use of the probe for Z-axis homing
Б	> ini	1041 #define USE_PROBE_FOR_Z_HOMING
		1012

#define USE\_PROBE\_FOR\_Z\_HOMING // use Z Probe(BLTouch) for Z homing

Д	EXPLORER	C Configuration.h M X C Configuration_adv.h M
	∨ BTT_MARLIN_PRI	Marlin > C Configuration.h >
Q	> .github	1758 /**
/-	> .pio	1759 * Use "Z Safe Homing" to avoid homing with a Z probe outside the bed area.
90	> .vscode	1760 *
63	> buildroot	1761 * - Moves the Z probe (or nozzle) to a defined XY point before Z homing.
~	> config	1/62 * - Allows 2 noming only when XY positions are known and trusted.
¦⇒	> docker	1764 */
_	> docs	1765 #define Z SAFE HOMING
EC .	> ini	1766
	✓ Marlin	1767 #if ENABLED(Z_SAFE_HOMING)
	N lib	1768 #define Z_SAFE_HOMING_X_POINT X_CENTER // X point for Z homing
<u>–</u> 0		1769 #define Z_SAFE_HOMING_Y_POINT Y_CENTER // Y point for Z homing
		1770 #endif

#define Z\_SAFE\_HOMING // home Z at the center of print bed to prevent probing outside of the print bed.

#### Auto Power Off(Relay V1.2)

Д	EXPLORER ····	C Configuration.h M X C Configuration_adv.h M
	~ btt_marlin [1] 日 ひ 日	Marlin > C Configuration.h >
Q	> .github	
90	> .vscode	361 *
63	> buildroot	362 * Enable and connect the power supply to the PS_ON_PIN.
~	> config	363 * Specify whether the power supply is active High or active LOW.
.₫>	> docker	304 - 7
	> docs	366 #define PSU NAME "Power Supply"
H-	> ini	
	x Marlin	368 #if ENABLED(PSU_CONTROL)
		369 //#define MKS_PWC // Using the MKS PWC add-on
<u>–</u> ©		
	> src	371 //#define PS_OFF_SOUND // Beep 1s when power off
	C Configuration_adv.h M	372 #define PSU_ACTIVE_STATE HIGH // Set 'LOW' for ATX, 'HIGH' for X-Box
	C Configuration.h M	
	M Makefile	374 //#define PSU_DEFAULT_OFF // Keep power off until enabled directly with M80
•	🕒 Marlin.ino	375 //#define PSU_POWERUP_DELAY 250 // (ms) Delay for the PSU to warm up to full power
	C Version.h	376
	editorconfig	377 //#define POWER_OFF_TIMER // Enable M81 D <seconds> to power off after a delay</seconds>
		378 //#define POWER_OFF_WAIT_FOR_COOLDOWN // Enable M81 S to power off only after cooldown

#define PSU\_CONTROL // enable PSU control to turn on and off using M80 and M81

#define PSU\_ACTIVE\_STATE HIGH // set turn on level, Relay V1.2 is turned on with high level and turned off with low level, so this setting needs to be HIGH.

#### **Power Loss Recovery**

There are two methods for power loss recovery

1. No extra module needed, the motherboard will write current print status to the SD card after every layer is printed, which shortens the life of the SD card severely.



#define POWER\_LOSS\_RECOVERY // enable power loss recovery #define PLR\_ENABLED\_DEFAULT true // true default to power loss recovery enabled

2. External UPS 24V V1.0 module, when power is cut, the module will provide power to the board and signal the board to save current print status to SD card. This method has virtually no effect on the life of the SD card.

ф		C Configuration.h M	C Configuration_adv.h M ×
	∨ BTT_MARLIN_PRI	Marlin > C Configuration_	adv.h >
Q	> .github		
/-			
90	> .vscode		
63	> buildroot		) the file.
~	> config	1463 */	
±>	> docker	1465 #14 ENARIED	
	> dors	1466 #define P	NOWELCOST THE AND A CONTRACT AND A C
HP-	) ini	1467 #define B	ACKUP POWER SUPPLY // Backup power / UPS to move the steppers on power loss
	X Marlin	1468 #define P	WER_LOSS_ZRAISE 10 // (mm) Z axis raise on resume (on power loss with UPS)
	▼ Iviation		POWER_LOSS_PIN44 // Pin to detect power loss. Set to -1 to disable default pin on boards without module.
<u>5</u> 0			YOWER_LOSS_STATE HIGH // State of pin indicating power loss
-	> src	1471 #define P	
$(\mathbf{D})$	C Configuration_adv.h	1472 //#define	₽ POWER_LOSS_PULLDOWN
	C Configuration.h	1473 #define P	WWER_LOSS_PURGE_LEN 20 // (mm) Length of filament to purge on resume
ð	M Makefile	1474 #define P	YOWER_LOSS_RETRACT_LEN 10 // (mm) Length of filament to retract on fail. Requires backup power.
	🕒 Marlin.ino		
	C Version.h	14/6 // Withou	t a POWER_LOSS PIN the following option helps reduce wear on the SD card,
	.editorconfig	1477 // especi	any with vase mode printing, set too nigh and vases cannot be continued.
	oitattributes		Onch_COS_MINCOMMAL COS // (mm) Fillingmin 2 Change before Saving power-1055 data
	<ul> <li>aitianore</li> </ul>		o if Z homing is needed for proper recovery. 99.9% of the time this should be disabled!
	docker-compose.vml		POWER LOSS RECOVER ZHOME
	ant test terrets ny		ED(POWER LOSS_RECOVER_ZHOME)
	M Makafila		
	in wakenie	1400 #oodif	

#define POWER\_LOSS\_RECOVERY // enable power loss recovery
#define PLR\_ENABLED\_DEFAULT true // true default to power loss recovery
enabled

#define POWER\_LOSS\_ZRAISE 10 // raise the print head by 10mm after power loss to prevent the nozzle from touching the printed part

#define POWER\_LOSS\_STATE HIGH // set signal level, UPS 24V V1.0 returns low level when not triggered and HIGH level when power is cut, thus this setting needs to be HIGH

#### RGB

Ð			C Configuration.h M X C Configuration_adv.h M
	∨ BTT_MARLIN_PRI		Marlin > C Configuration.h >
Q	> .github		2926 // Support for Adafruit NeoPixel LED driver
			2927 #define NEOPIXEL_LED
የስ	> .vscode		2928 #if ENABLED(NEOPIXEL_LED)
63	> buildroot		2020 #define NEOPIXEL_TYPE NEO_GRB // NEO_GRB / NEO_GRB - four/three channel driver type (defined in Adafruit_NeoPixel.h)
	> config		2930 //maetine NEOPIXELPIN 4 //LED arVing pin
a <sup>2</sup>	> docker		2931 //#dofine NEOPTAEL2_TYPE NEOPTAEL_TYPE 2032 //#dofine NEOPTAEL2_TYPE NEOPTAEL_TYPE
	> docs		2933 #define NEOPIXEL PIXELS 30 // Number of LEDs in the strip. (Longest strip when NEOPIXEL2 SEPARATE is disabled.)
RP-	> ini		2934 #define NEOPIXEL IS SEQUENTIAL // Sequential display for temperature change - LED by LED. Disable to change all LEDs at once.
	V Marlin		2935 #define NEOPIXEL_BRIGHTNESS 255 // Initial brightness (0-255)
			2936 #define NEOPIXEL_STARTUP_TEST // Cycle through colors at startup
			2937
	Configuration adult		2938 // Support for second Adafruit NeoPixel LED driver controlled with M150 S1
$\bigcirc$	C Configuration_adv.n	M	2039 //#detine NEOPIXEL2_SEPARATE
			2940 #IT ENABLEU(NEOVILELZ_SEPARATE) 2044 #dofing NEODEVEL2 DIVELS 4E // Number of LEDs in the second strip
Ð			2941 #define NEOPTACL2_FIACL3 13 // Monitor of LCDS in the Section Skrip 2942 #define NEOPTACL2_RRIGHTNESS 127 // Tritial heightness (A=255)
	C Marlin.ino		2943 #define NEOPIXEL2 STARTUP TEST // Cvcle through colors at startup
	C Version.h		2944 #else
	.editorconfig		2945 //#define NEOPIXEL2_INSERIES // Default behavior is NeoPixel 2 in parallel
	.gitattributes		2946 <b>#endif</b>
	.gitignore		2947
	I docker-compose.yml		2948 // Use some of the NeoPixel LEDs for static (background) lighting
	🕏 get_test_targets.py		2949 //#define NEOPIXEL_BKGD_INDEX_FIRST 0 // Index of the first background LED
	1 LICENSE		2950 //#define NEOPYLEL_BKGD_INDEX_LAST 5 // Index of the last background LED
	M Makefile		$2951$ //#utrine workste_body_cutor { 255, 255, 25, 25, 25, 0 } // No. 0, 8, W 2052 //#dofine NGDIYED WGD AlWAS ON
	🄯 platformio.ini		2953 # Findif

#define NEOPIXEL\_LED // enable Neopixel

#define NEOPIXEL\_TYPE NEO\_GRB // set Neopixel type

//#define NEOPIXEL\_PIN 4 // disable PIN setting, use the correct signal pin in the pin file of the motherboard

#define NEOPIXEL\_PIXELS 30 // number of LEDs

#define NEOPIXEL\_STARTUP\_TEST // the light will show red green and blue sequentially to self-test

If you are using displays like LCD2004, 12864, mini12864, etc., you can also control RGB from your display directly.

Ф	EXPLORER	C Configur	ation.h M	C Configuration_adv.h M X				
	∨ BTT_MARLIN_PRI	Marlin > C	Configuration	_adv.h >				
Q	> .github							
/-			* LED Control Menu					
20	> .vscode							
63	> buildroot							
	> config		#define LED	D_CONTROL_MENU				
	> comig		#if ENABLED	D(LED_CONTROL_MENU)				
**	> docker		#define	.ED_COLOR_PRESETS				
	> docs		//#define	NE02_COLOR_PRESETS		// Enable a second NeoPixel Preset Color menu option		
Ш			#if ENAB	.ED(LED_COLOR_PRESETS)				
	✓ Marlin		#define	LED_USER_PRESET_RED		// User defined RED value		
	> lib		#define	LED_USER_PRESET_GREEN	128	// User defined GREEN value		
			#define	LED_USER_PRESET_BLUE				
_	> src		#define	LED_USER_PRESET_WHITE				
	C Configuration_adv.h		#define	LED_USER_PRESET_BRIGHTNESS				
_	C Configuration.h							
*	M Makefile		#endif					
¥	G Marlin.ino			.ED(NEO2_COLOR_PRESETS)				
	C Version h							
	versionar							
	.editorconfig							
	<ul> <li>gitattributes</li> </ul>							
	.gitignore							
	docker-compose.yml							
	🔮 get test targets.pv		#endif					
			#endif					

#define LED\_CONTROL\_MENU // add led control to your menu.

#### **Filament Sensor**

Standard filament run out sensors are usually comprised of a microswitch which signals the mainboard of filament status with High or Low level signal.

۲ŋ	EXPLORER	C Configuration.h M X C Configuration_adv.h M
	∨ BTT_MARLIN_PRI	Marlin > _C Configuration.h >
Q	> .github	1462 #define FILAMENT_RUNOUT_SENSOR
1		1463 #if ENABLED(FILAMENT_RUNOUT_SENSOR)
20	> .vscode	1464 #define FIL_RUNOUT_ENABLED_DEFAULT true // Enable the sensor on startup. Override with M412 followed by M500.
63	> buildroot	1465 #define NUM_RUNOUT_SENSORS 1 // Number of sensors, up to one per extruder. Define a FIL_RUNOUT#_PIN for each.
	> ====	1466
1	2 conlig	1467   #define FIL_RUNOUT_STATE LOW // Pin state indicating that filament is NOT present.
æ	> docker	1468 #define FIL_RUNOUT_PULLUP // Use internal pullup for filament runout pins.
_ 0	> docs	
ß	> ini	
	✓ Marlin	

#define FILAMENT\_RUNOUT\_SENSOR // enable filament run out sensor #define FIL\_RUNOUT\_ENABLED\_DEFAULT true // true default to filament run out sensor enabled

#define NUM\_RUNOUT\_SENSORS 1 // number of filament run out sensor #define FIL\_RUNOUT\_STATE LOW // voltage level of the filament runout sensor trigger signal. Set according to the actual situation of the module. If the module sends a low level when the filament is abnormal, set it to LOW.

#### Smart Filament Sensor (SFS V1.0)

The smart filament sensor works by continuously sending signal to the mainboard to communicate filament status.

Ch	EXPLORER		C Configuration.h M × C Configuration_adv.h M
-	✓ BTT_MARLIN_PRI		Marlin > C Configuration.h >
0	> .github		1462 #define FILAMENT_RUNOUT_SENSOR
~			1463 <b>#if ENABLED(FILAMENT_RUNOUT_SENSOR)</b>
80	> .vscode		1464 #define FIL_RUNOUT_ENABLED_DEFAULT true // Enable the sensor on startup. Override with M412 followed by M500.
63	> buildroot		1465 #define NUM_RUNOUT_SENSORS 1 // Number of sensors, up to one per extruder. Define a FIL_RUNOUT#_PIN for each.
~	> config		
.a≻	) docker		1467 #define fil_kunuou_state_LOW // Pin state indicating that filament is NUP present.
	> docs		1400 / Weine Fit_Kowon_Pollop // Ose Internal pullup for filament Pulout pins,
H-	) ini		1473 > // Override individually if the runout sensors vary
	Z IIII		
<u>–</u> 0			
	> src		
$(\mathbf{P})$	C Configuration_adv.h	м	1485
	C Configuration.h	м	1486 > //#define FIL_RUNOUT4_STATE LOW…
1	M Makefile		1489 X
-	🕒 Marlin.ino		
	C Version.h		1494 > //#define FIL RUNOUT6 STATE LOW····
	.editorconfig		
	<ul> <li>.gitattributes</li> </ul>		
	<ul> <li>.gitignore</li> </ul>		
	I docker-compose.yml		
	🔹 get_test_targets.py		
	🕺 LICENSE		1506 // Commands to execute on filament runout.
	M Makefile		1507 // With multiple rundut sensors use the Ac platenoider for the current tool in commanus (e.g., Modo FAC)
	oplatformio.ini		1500 // NOTE. ALCEL PHILE IT CHE HOSE HANDLES FILAMMENT FUNDAL AND CHES SCIENC APPLY.
	{} process-palette.json		
	README.md		1511 // After a runout is detected, continue printing this length of filament
			1512 // before executing the runout script. Useful for a sensor at the end of
			1513 // a feed tube. Requires 4 bytes SRAM per sensor, plus 4 bytes overhead.
			1514 #define FILAMENT_RUNOUT_DISTANCE_MM 3
			1516 #ifdef FILAMENT_RUNOUT_DISTANCE_MM
			151/ // Enable this option to use an encoder disc that toggles the runout pin
			1518 // as the Tilament moves. (Se sure to set Filament_RUNUUT_DISTANCE_PM
			1319 // Jarge enough to avoid faise positives.)
			1521 #endif
			1522 #endlf

#define FILAMENT\_MOTION\_SENSOR // set encoder type

#define FILAMENT\_RUNOUT\_DISTANCE\_MM 7 // set sensitivity, SFS V1.0 nominal setting should be 7mm, which means if no signal of filament movement is detected after 7mm of filament travel command, filament error will be triggered.

The settings below also need to be set to instruct the printer to park the nozzle after filament error is detected.

Ð	EXPLORER ····	C Configuration.h M X C Configuration_adv.h M
	∨ BTT_MARLIN_PRI	Marlin > C Configuration.h >
Q	> .github	1907 #define NOZZLE_PARK_FEATURE
1	> .pio	1908
90	> .vscode	1909 #if ENABLED(NOZZLE_PARK_FEATURE)
63	> buildroot	1910 // Specify a park position as { X, Y, Z raise }
		1911 #define NOZZLE_PARK_POINT { (X_MIN_POS + 10); (Y_MAX_POS - 10); 20 }
	> conlig	1912 //#define NOZZLE_PARK_X_ONLY // X move only is required to park
æ	> docker	
_	> docs	1914 #define NOZZLE_PARK_Z_RAISE_MIN 2 // (mm) Always raise Z by at least this distance
EK .	> ini	1915 #define NOZZLE_PARK_XY_FEEDRATE 100 // (mm/s) X and Y axes feedrate (also used for delta Z axis)
	✓ Marlin	1916 #define NOZZLE_PARK_Z_FEEDRATE 5 // (mm/s) Z axis feedrate (not used for delta printers)
	> lib	1917 <b>#endif</b>

#define NOZZLE\_PARK\_FEATURE // park nozzle
#define NOZZLE\_PARK\_POINT { (X\_MIN\_POS + 10), (Y\_MAX\_POS - 10), 20 }
// set the X, Y and Z offset coordinate of the nozzle

ф	EXPLORER	C Configuration.h M	C Configuration_adv.h M X
	∨ BTT_MARLIN_PRI	Marlin > C Configurati	on_adv.h >
Q	> .github		
1	> .pio		Filament Change parking enable and configure NOZZLE_PARK_FEATURE.
90	> .vscode	2490 * - For	user interaction enable an LCD display, HOST_PROMPT_SUPPORT, or EMERGENCY_PARSER.
63	> buildroot	2491 *	
	> config	2492 * Enable	PARK_HEAD_ON_PAUSE to add the G-code M125 Pause and Park.
	> doning	2493 /*/	
~	> docker	2494 #define AD	VANCED_PAUSE_FEATURE
	> docs	2495 #if ENABLE	D(ADVANCED_PAUSE_FEATURE)

#define ADVANCED\_PAUSE\_FEATURE // retraction setting of nozzle park movement and filament purge distance after the print is resumed.

#### ESP3D

In Marlin, simply set the correct "SERIAL\_PORT" and "BAUDRATE". UART3 is used for ESP8266 communication, so set SERIAL\_PORT to 3.



The newest ESP3D firmware can be found at https://github.com/luc-

<u>github/ESP3D</u>, compile your own binary file and rename it to "esp3d.bin", copy it to the root directory of the SD card, insert into the motherboard and press the reset button. The bootloader will update the firmware to ESP8266 automatically. If updated successfully, the file will be renamed to "ESP3D.CUR".

## **Compile Firmware**

1. Click " $\sqrt{}$ " to compile firmware.



2. Copy the compiled "firmware.bin" to SD card and insert to motherboard to update firmware.

I	PROBLEMS	1 OUT	PUT DEBUG	CONSOLE	TERMINAL
>	$\sim$ termi	NAL			
<b></b>	Compi Archi Linki Check Advan RAM: Elash Build	ling .pio ving .pio ng .pio/b ing size ced Memor [ : [==== ing .pio/	\build\STM3; \build\STM32H7 uild\STM32H7 .pio\build\9 y Usage is a ] 3.09 <u>]</u> 37.49 build\STM32H	2H723Zx_btt 2H723Zx_btt 723Zx_btt\f 5TM32H723Zx_ available v % (used 174 % (used 195 4723Zx_btt\	\FrameworkArduino\wiring_time.c.o \libFrameworkArduino.a irmware.elf btt\firmware.elf ia "PlatformIO Home > Project Inspect" 72 bytes from 577536 bytes) 880 bytes from 524288 bytes) firmware.bin
	Envir	onment	Status	Duration	
	STM32	H723Zx_bt	t SUCCESS	00:01:28.	432

## Klipper

#### Preparation

#### **Download OS Image**

Download your preferred OS image with build-in WebUI, popular choices are Fluidd, Mainsail, etc.

#### Fluidd: https://github.com/fluidd-core/FluiddPl/releases

\$	Fluidd	( <b>0</b> ) 🗘 🛓 :
88		🔥 Thermals 🌒
۵	∯ Tool \$	Name Power Temp Target
Ð	↑ ↑ ALL 350.00 250.00 10.00	é Extruder          off             43.5°c             /             0
謹	← ↑ → ↑ ↑ X	Meu Temp     33.7c
<b>{}</b> }	↓ ↓ ↑ Y 5 mm/s EXTRUDE ∨	60
	0.1 1.0 10 25 50 100 0.005 0.01 0.025 0.05	40
۵	Speed 0 200% Flow 0 100%	
	🖨 Macros	0
	Uncstegorized 6 🏚 🔨	🗔 Console 💿 🌼 🗢
	CANCEL_PRINT G32 PAUSE PRINT_END PRINT_START RESUME *	D lobe
	ao Fans & Outputs	
	Part Fan O 0% Hotend Fan Off	
	Hotend RGB	
	Controller Fan 100%	
	, Printer Limits	

#### Mainsail: https://github.com/mainsail-crew/MainsailOS/releases

mainsailos	≡						UPLOAD & PRINT	EMERGENCY STOP	۰	Ċ
DASHBOARD	Standby	: Temperature:	3			COOLDOWN	🧕 Webcam			
>_ CONSOLE	Position X Y Z	Name	Color	State	Current	Target				
	ausolute 0.00 0.00 0.00	🞐 Extruder				0 -				
E G-CODE FILES	🔹 Controls					0 -				
A HISTORY	ALL	Heater Bed			25.5°C	0 -				
	-100 -10 -1 x +1 +10 +100	Mcu Temp			32.4°C					
	-100 -10 -1 7 +1 +10 +100					<b>I</b>				
	-25 -1 -0.1 Z +0.1 +1 +25									
									FP	S: 00
	50 25 10 5 1 60 30 15 5 1									
							Send code	>	?	T
	<> Macros						14:55:01 Klipper state: Ready			1
All and a second second	SENSORLESS HOME X SENSORLESS HOME Y						14:54:58 FIRMWARE_RESTAR			
	T0 T1						14:54:56 Klipper state: Ready			
							14:54:55 FIRMWARE_RESTAR			
	Miscellaneous						14:54:55 FIRMWARE_RESTAR			
1	♣ Fan 0%						14:54:55 FIRMWARE_RESTAR			
-001	+						14:54:54 FIRMWARE_RESTAR			
v0.10.0-173-gbea20278	Hoteod Ean 0%						14:54:54 FIRMWARE_RESTAR	Ť		

Or refer to Klipper official installation guide using Octoprint.

#### Download and Install Raspberry Pi Imager

Install the official Raspberry Pi Imager <u>https://www.raspberrypi.com/software/</u> 29

#### Write Image

- 1. Insert microSD into your computer via a card reader.
- 2. Choose OS.



3. Select "Use custom", then select the image that you downloaded.

	Operating System		x
:0;	Other specific-purpose OS Thin clients, digital signage and 3D printing operating systems	:	>
×,	Other language-specific OS Operating systems specifically tailored for particular languages	:	>
Ľ	Misc utility images Bootloader EEPROM configuration, etc.		>
亡	Erase Format card as FAT32		
ing	Use custom Select a custom .img from your computer		

4. Select the microSD card and click "WRITE" (WRITE the image will format the microSD card. Be careful not to select the wrong storage device, otherwise the data will be formatted).



5. Wait for the writing to finish.



## WiFi Setting

Note: this step can be skipped if you are using a network cable connection.

- 1. Reinsert the card reader.
- 2. Find "fluiddpi-wpa-supplicant.txt" or "mainsail-wpa-supplicant.txt" in the SD card root directory, open it with VSCode (do not open it with Windows Notepad)

■ > boot (J:)			
名称	修改日期	类型	大小
config.txt	2022/2/25 20:55	文本文档	3 KB
📄 fluiddpi-wpa-supplicant.txt	2022/2/25 20:55	文本文档	2 KB
ssh	2022/2/25 20:54	文件	0 KB
📄 issue.txt	2022/1/28 1:22	文本文档	1 KB

3. Remove the '#' character at the beginning of the four lines in the red box, then set the correct WIFI name and password and save.



## SSH Connect to Raspberry Pi

- 1. Install the SSH application Mobaxterm: https://mobaxterm.mobatek.net/download-home-edition.html
- 2. Insert SD card to Raspberry Pi, wait for system to load after power on, approx. 1-2min.
- 3. The Raspberry Pi will automatically be assigned an IP address after being successfully connected to the network.

4. Find the Raspberry Pi IP address on your router page.



5. Or use the <u>https://angryip.org/</u> tool, scan all IP addresses in the current network organize by names, and find the IP named Fluidd or Mailsail, as shown below.

, IP范围 - Angry IP So	anner				_		×	
扫描转到命令收藏	缺工具	帮助						
IP范围: 192.168.1.0 到 192.168.1.255 IP范围 V								
主机名: XTZJ-20211206	JC IP1	子网掩码 ∨ ▶ 开始 ☷						
IP	Ping	主机名 ^	端口 [3+]				^	
🔗 192.168.1.107	71 室秒	fluiddpi.local	80					
\varTheta 192.168.1.106	0 室秒	XTZJ-20211206JC.DHCP HOST	80,443					
\varTheta 192.168.1.1	8 室秒	[n/a]	80					
🕞 192.168.1.100	5000	[n/a]	[n/a]					
🕞 192.168.1.101	4999	[n/a]	[n/a]					

6. Open Mobaxterm and click "Session", and click "SSH", inset the Raspberry Pi IP into Remote host and click "OK" (Note: your computer and the Raspberry Pi needs to be in the same network).

NobaXterm	- U X
Terminal Sessions View X server Tools Games Settings Macros Help The Macros Help Macros Help Macros Help Session Servers Tools Games Sessions View Spit MultiExec Tunneling Padages Settings Help	X server Exit
Quick connect	
User sessions Session settings	× 🌣
Image: SSH settions       3	l L
Remote host 192.168.1.107	
Advanced SSH settings 📓 Terminal settings 🌟 Network settings 🔶 Bookmark settings	
Secure Shell (SSH) session	
4 OK Cancel	

7. Login as: pi password: raspberry



#### **Compile Firmware**

 After SSH successfully connected to the Raspberry Pi, enter in terminal: cd ~/klipper/

#### make menuconfig

Compile with the configuration shown below (if the options below are not available, please update your Klipper source code to the newest version).

- \* [\*] Enable extra low-level configuration options
- \* Micro-controller Architecture (STMicroelectronics STM32) --->
- \* Processor model (STM32H723) --->
- \* Bootloader offset (128KiB bootloader (SKR SE BX v2.0)) --->
- \* Clock Reference (25 MHz crystal) --->
- \* Communication interface (USB (on PA11/PA12)) --->

(Top)	
[*] Enable extra low-level conf	iguration options
Micro-controller Architectu	re (STMicroelectronics STM32)>
Processor model (STM32H723)	>
Bootloader offset (128KiB bo	ootloader (SKR SE BX v2.0))>
Clock Reference (25 MHz crys	stal)>
Communication interface (USH	B (on PA11/PA12))>
USB ids>	
<ol> <li>GPIO pins to set at micro-co</li> </ol>	ontroller startup
[Space/Enter] Toggle/enter	[?] Help [/] Search
[Q] Quit (prompts for save)	[ESC] Leave menu

- 2. Press q to exit, and Yes when asked to save the configuration.
- 3. Run **make** to compile firmware, "klipper.bin" file will be generated in **home/pi/klipper/out** folder when **make** is finished, download it onto your

computer using the SSH application.

<b>III</b> 19																			
Termin	nal Sessio	ns View	X server	Tools	Games	Settings	Macros	Help											1
	1.50	1		+			Y	++	181	-	2						X	C	
Session	n Servers	Tools	Games	Sessions	View	Split	MultiExec	Tunneling	Packages	Settings	Help					1	server	Exit	
Ouic	k conne	:t							-	4	192.168.1.107		×	0				0	ł
										moiling	a out/src	buttons o		M				1	
$\star$	<u>• + 1</u>	<b>0</b>	<b>U</b> A						Co	mpiling	out/src/	tmcuart.o							
/	home/pi/klipp	er/out/							2 Co	mpiling	g out/src/	neopixel.c							
3	<ul> <li>Name</li> </ul>			Size (KB	3) La	st modified	Owner		Srt CO	mpiling	j out/src/	pulse_cour	hdog o						
	2								Čo	mpilind	out/src	stm32/apic	0.0						
1	src				20	22-03-08	pi	13	x Co	mpiling	j out/src,	stm32/cloc	kline.o						
100	lb				20	22-03-08	pi		a Co	mpiling	g out/src/	generic/cr	rc16_ccit	tt.o					
-	board	generic			20	22-03-08	pi	i i	x C0	mpiling	out/src/	generic/ar	mcm_boot	t.o					
9	klippe	.elf		1635	20	22-03-08	pi	1		mpiling	out/src/	gener tc/ar	mem_trq.	.0					
	kippe	.dict		6	20	22-03-08	pi			moiling	out/src/	/lih/stm	n32h7/svs	stem stm32h	7xx.0				
	klippe	.bin		23	20	22-03-08	pi		2. Co	mpilind	out/src/	stm32/stm3	32h7.0						
	compi	e_time_requ	Jest.bd	Open					Co	mpiling	j out/src/	generic/ar	rmcm_time						
	compi	e_time_requ	Jest.o	Open					Co	mpiling	g out/src/	stm32/gpic	operiph.c						
	compi	e_time_requ	Jest.d	Open wit	in delaul	t text edito			Co	mpiling	g out/src/	stm32/stm3	32h7_adc.						
	Compi	e_time_requ	Jest.c o	Open wit	m					mpiling	out/src/	stm32/stm3	szn/_spt.						
	board	link	0	Open wit	th defaul	t program.			Co	mpiling	out/src/	stm32/chip	aid.o						
	board			Compare	e file with	<b></b>			Co	mpiling	out/src/	generic/us	sb cdc.o						
	h autoc	ont.n	*	Downloa	d				Co	mpiling	g out/src/	stm32/hard	_pwm.o						
	,			Delete					Bu	ilding	out/comp	ile_time_re	equest.o						
1	•		2	Pename					ers	ton: ve	0.10.0-278	-g7c964e51		1206-14					
				Rename						nking o	sing out/	src/generi	te/armem_	_cunk.ta					
-			. ^	Copy file	path				Cr	eating	hex file	out/klippe	er.bin						
			- P	Copy file	path to	terminal (M	Aiddle mo	use click)	1617	lunddon	1~/k11000	In S							

- 4. Rename klipper.bin to "firmware.bin", copy to SD card to update firmware.
- 5. Enter: Is /dev/serial/by-id/ in command line to check motherboard ID to confirm whether firmware is updated successfully, as shown below. pi@fluiddpi:~/klipper \$ ls /dev/serial/by-id/ usb-Klipper\_stm32h723xx\_41003D001751303232383230-if00 pi@fluiddpi:~/klipper \$

copy and save this ID, it is needed when modifying klipper config.

#### **Configure Klipper**

1. Enter your Raspberry Pi IP address into your browser to open the webUI, find the reference config for motherboard in the directory shown below, if there is no such config available, update your Klipper source code to the newest version or download from GitHub:

≡ 🚉 BTT-CB1			
DASHBOARD     CONSOLE	Config Files		~
	Root		2 - C 💠
3D G-CODE VIEWER	Current path: /config_examples		Free disk: 25.1 GB
	□ Name ↑	Filesize	Last modified
	example-winch.cfg	1.5 kB	2023年1月12日 11:15
	example.cfg	0.2 kB	2023年1月12日 11:15
	generic-alligator-r2.cfg	2.6 kB	2023年1月12日 11:15
	generic-alligator-r3.cfg	2.4 kB	2023年1月12日 11:15
	generic-archim2.cfg	3.0 kB	2023年1月12日 11:24
	generic-azteeg-x5-mini-v3.cfg	1.7 kB	2023年1月12日 11:15
	generic-bigtreetech-e3-rrf-v1.1.cfg	2.3 kB	2023年1月12日 11:15
	generic-bigtreetech-gtr.cfg	6.3 kB	2023年1月12日 11:15
	generic-bigtreetech-octopus-max-ez.cfg	3.7 kB	2023年1月12日 11:15
	generic-bigtreetech-manta-m4p.cfg	3.1 kB	2023年1月12日 11:15
	Download	6 iles 10 ▼	80 of 188 < ( )

https://github.com/bigtreetech/BIGTREETECH-OCTOPUS-Max-EZ

2. Upload your finished config file into Configuration Files, and rename it to "printer.cfg".

≡ 🚉 BTT-CB1			
T DASHBOARD			
>_ CONSOLE	Config Files	Upload File	¥
G-CODE FILES	config (3)	0 💽 🔂 📭	C 🗘
3D G-CODE VIEWER	Current path: /config		Free disk: 25.1 GB
	□ Name ↑	Filesize	Last modified
	theme .theme		1970年1月20日 16:51
<u> </u>	.moonraker.conf.bkp	1.5 kB	2023年1月12日 11:07
	Crowsnest.conf	1.8 kB	2023年1月4日 13:07
	KlipperScreen.conf	3.5 kB	2023年1月12日 11:13
	🗌 🕒 mainsail.cfg	0.3 kB	2023年1月4日 13:48
	moonraker.conf	7.6 kB	2023年1月4日 14:40
	printer.cfg S	2.5 kB	2023年1月4日 14:40
	sample-bigtreetech-ebb-sb-canbus-v1.0.cfg	0.1 kB	2023年1月12日 11:13
	sonar.conf	2.0 kB	2023年1月12日 11:32
	timelapse.cfg	0.8 kB	2023年1月4日 14:10
		Files 10 ▼ 1	-10 of 11 < >

3. Insert the correct motherboard ID.



4. Refer to <u>https://www.klipper3d.org/Overview.html</u> for detailed configuration guide according to your machine type.

## **Firmware Updates**

#### Updating via microSD

- 1. Ensure the microSD card is formatted as FAT32.
- Rename the compiled firmware or the firmware downloaded from GitHub to "firmware.bin" (note: make sure the computer system's extension settings are clear, as some users hide the extension, and "firmware.bin" actually displays as "firmware").
- 3. Copy "firmware.bin" to the root directory of the microSD card.
- 4. Insert the microSD card into the motherboard's slot, power on the motherboard, and the bootloader will automatically update the firmware.
- 5. The status LED will blink during update.
- 6. When it stops and the file is renamed "FIRMWARE.CUR", the update is complete.

#### **Updating Klipper via DFU**

1. Run 1s /dev/serial/by-id/ to get the board ID. If Klipper is running, it will return a klipper ID.

2. With the ID, enter: cd ~klipper

make flash FLASH\_DEVICE= /dev/serial/by-id/usb-Klipper\_stm32h712xx\_41003D001751303232383230-if00

to flash the firmware (note: replace /dev/serial/by-id/xxx with the actual ID found in the previous step).



Ignore the dfu-util errors after successful flash.

## **Precautions**

- All plugging and unplugging operations should be performed with the power off.
- When using a fan, make sure the voltage selection matches the fan's working voltage to prevent damage to the fan.

If you need further resources for this product, you can find them at [GitHub](https://github.com/bigtreetech/). If you cannot find what you need, you may contact our after-sales support(service005@biqu3d.com).

If you encounter any other problems during use or have suggestions or feedback, please contact us. Thank you for choosing BIGTREETECH products.