



ABS is one of the key technical materials commonly seen in everyday life. That makes it widely popular in 3D printing as well, even though it is a bit more demanding than PLA. ABS stands out with remarkably high impact resistance, while retaining high stiffness, higher temperature resistance than PLA and ease of machining or chemical treatment. It's great choice when durability and toughness is the key.

Main use:

- computer accessories,
- automotive,
- elements of mechanisms and casings,
- machine parts.

Hotend temperature	240 - 265 °C
Bed temperature	90 - 105 °C
Print speed	< 200 mm/s

Colors:

